

PRODUCT

Description:	Tierrafino Duro is a fine decorative clay plaster for interior walls and ceilings.
Composition:	Sands, clays and natural binder.
Packaging:	6 kg & 20 kg bucket.
Consumption:	Coarse finish: 1,5 mm – 2 kg/m ² . Smooth finish: 2 mm – 2,5 kg/m ² .
Storage advice:	Store dry and cool.
Workability:	Tierrafino Duro, when dry, can be kept for 5 years.
Colors:	8 standard colors can be mixed amongst each other to create new subtle shades: Dover white, Delphi white, Roman Ochre, Nassau orange, Djenné red, Ayers Rock, Iquitos green and Gomera grey. Due to the character of natural earth pigments used, slight variations in color may appear between batches of the same color. The palette of colors can be extended by mixing with Tierrafino pigment. Check the batch numbers mentioned on labels on packaging. If you have several batch numbers, we advise to intermix these to avoid variations in color. (Example of a batch number: DUL0514DO01).

AREA OF APPLICATION

Decorative clay plaster for sufficiently load bearing walls and ceilings in the interior. Only applicable in the exterior where protected from direct contact with water. Suitable for humid rooms, do not apply where there is a chance of direct contact with water.

Suitable for plastering at a thickness of 1–2 mm of straight and prepared substrates like base clay-, gypsum- and lime plasters, concrete and dry wall systems.

PROPERTIES

- Easily wipe proof due to the natural binder
- Long workability
- DIY/Professional
- Apply in two coats onto strong absorbing substrates.
- Apply with hand tools or spray machine
- Hardness comparable to lime plaster
- Easy to repair
- Water vapour permeable
- Humidity- and temperature regulating
- Anti-static
- Shortens reverberation
- Colorfast
- Waste can be reused or disposed of in the garden

APPLICATION

Circumstances:	The air- and substrate temperature must be at least 5°C.
Substrate:	Load bearing, continuously dry, absorbing, sufficiently rough to provide a mechanical key, free of dust and grease. Prepare smooth substrates with Tierrafino Contact Fine primer. Prepare ceilings with Tierrafino Contact primer. Pre-moisten strong absorbing substrates before applying Duro to

provide better adhesion and acquire a longer workability. Do not pre-moisten substrates that are treated with Tierrafino Contact Fine/Contact.

- Mixing:** Add 3 – 3,5 kg Duro to 1 liter water and mix until a smooth paste is achieved. Let stand for 10 minutes, mix again, add water if necessary. If possible, save some dry material for possible repairs in the future.
- Application:** *Rustic finish:* Apply 1-2 mm Duro with a trowel. Let dry. Then follow the instructions as written in *Finishing*.
Smooth finish: Apply 2 mm Duro with a trowel, make straight with a long steel trowel and smoothen the surface with a plastic trowel. Then follow the instructions as written in *Finishing*.
Coarse finish: Apply 1-2 mm Duro with a trowel, make straight with a long steel trowel and sponge the surface until the desired texture is achieved. Then follow the instructions as written in *Finishing*.
- Finishing Duro when moist:** When Duro is still moist, yet hard, the surface is carefully wiped down with a damp sponge. The intention is not to change the texture, but to wipe a thin layer of clay off of the surface. This will make individual sand particles visible in the surface. Then shortly wipe the surface with a hand held coconut- or horse hair brush. This will enhance Duro being wipe proof. Repeat until the sparkle of the sand is visible. If the sand does not sparkle after wiping with the sponge, you may need to wait with finishing. Continue with the adjacent square meter before the previous has dried out. Repeat when necessary. When Duro shows dry spots before finishing, moisten these spots carefully.
- Finishing Duro when dry:** Duro can also be finished after having dried out completely. Spray approximately 1 m² moist with a fine mist of water. Then follow the instructions as mentioned in "Finishing Duro when moist"
- Drying time:** Under normal circumstances (+20°C and 60% relative air humidity), Duro is dry between 4 hours and 4 days. Hardly drying circumstances: accelerate drying of Duro by using a heater. Place the heater at least 2 meters from the wall. Once mixed with straw, wet Duro must be dried within 7 days.
- Repairs:** Mix Duro with water. Moisten the area of the damaged Duro until it is somewhat soft. Apply the new Duro on the damaged area. Sponge or trowel the new material and create the same texture as on the rest of the wall. Let dry fully. Now follow the steps mentioned in "Finishing Duro when Dry".
- Thinner:** Water.
- Safety advice:** Avoid contact with eyes and mucous membranes. With induced risk (ceilings) wear safety goggles. For further information consult the Duro Material Safety Data Sheet.

EXTRAS

Mix with Tierrafino Effects like mother of pearl, straw and other sands for special effects.
Mix with Tierrafino Pigment to extend the color palette, add max. 4% Pigment to Duro and apply as mentioned above.
Create veiled techniques by applying a mix of Fix, water and Pigment to the moist surface of Duro with a sponge. Finish as written above.
Create veiled techniques by applying wet Finish and/or Duro to the moist surface of Duro with a sponge. Finish as written above.

TOOLS

Safety goggles, protecting gloves, plasterer's tub, mixer, water spray, hawk, laying on trowel, long trowel, sponge, plastic trowel, hand held brush, masking tape, fine plaster spray.

ASSISTING PRODUCTS

Tierrafino Contact Fine/Contact primer, -Base clay plaster, -Kalk lime plaster, -Fix, -Wax, -Effects.

SUBSTRATES SHEET

SUBSTRATE	PREPARATION 1	PREPARATION 2	DURO: 1 OF 2 COATS
Concrete, smooth bricks	Clean, apply Tierrafino Contact Fine primer	10 mm Base / Kalk	1 x 1-2 mm
Sheetrock, plaster boards 1	Clean, cover seams with joint mesh and fill joints with filler. Then apply Tierrafino Contact Fine primer	5 mm Base / Kalk and apply Duro in 1 coat.	1 x 1-2 mm
Sheetrock, plaster boards 2	Clean, cover seams with joint mesh and fill joints with filler. Then apply Tierrafino Contact Fine primer	Apply Duro in 2 coats	2 x 1 mm
New gypsum-, lime- and lime/cement plaster	Let each 1 mm of applied gypsum-/lime plaster dry for 1,5 days. Then apply Tierrafino Contact Fine primer	Apply Tierrafino Contact Fine primer	1 x 1-2 mm
Masonry, reed rolls, wattle and daub, metal reinforcement	Clean well	Apply 10 - 15 mm Base / Kalk	1 x 1-2 mm
Adobe clay bricks	Apply min. 5 mm Base		1 x 1-2 mm
Clay boards	Place rough reinforcement mesh in the top third of 5 - 15 mm Base clay plaster		1 x 1-2 mm
Rough, dry and old plaster without binder	Apply 10 - 15 mm Base once or twice		1 x 1-2 mm
Lime- and chalk paints	Remove thoroughly	Apply Tierrafino Contact Fine primer	1 x 1-2 mm
Loose plaster	Remove thoroughly, apply Tierrafino Contact Fine primer	Apply 10 m Base / Kalk	1 x 1-2 mm

DISCLAIMER

Although this product description has been put together with utmost precision, Tierrafino will not be liable for any indirect or direct damage that may occur, by using the information offered in this product description.



RO01



NA01



DJ01



AY01



IQ01



GO01



RO02



NA02



DJ02



AY02



IQ02



GO02



RO03



NA03



DJ03



AY03



IQ03



GO03



RO04



NA04



DJ04



AY04



IQ04



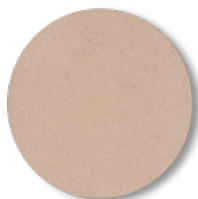
GO04



RO05



NA05



DJ05



AY05



IQ05



GO05



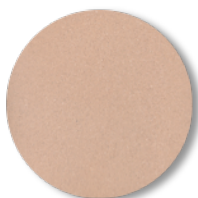
RO06



NA06



DJ06



AY06



IQ06



GO06



RO07



NA07



DJ07



AY07



IQ07



GO07



RI01



RI02



RI03



RI04



RI05



RI06



NI01



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DI04



DI05



DI06



AI01



AI02



AI03



AI04



AI05



AI06



NG01



NG02



NG03



NG04



NG05



NG06



DG01



DG02



DG03



DG04



DG05



DG06



AG01



AG02



AG03



AG04



AG05



AG06

COLOR CODE	PACKAGING		% OF TOTAL		NCS CODE
	DELPHI WHITE	DOVER WHITE	DELPHI WHITE	DOVER WHITE	NCS CODE
DE01	6 Kg/20 Kg	0 Kg	100,0%	0,0%	S1010-Y40R
DE02	18 Kg/60 Kg	6 Kg/20Kg	75%	25%	S1010-Y40R / S1005-Y40R
DE03	6 Kg/20 Kg	6 Kg/20 Kg	50,0%	50,0%	S1005-Y40R
DE04	6 Kg/20Kg	18 Kg/60Kg	25%	75%	S0804-Y50R
DO01	0 Kg	6 Kg/20 Kg	0%	100%	S0500-N



DE01

COLOR CODE	PACKAGING		% OF TOTAL		NCS CODE
	ROMAN OCHRE	DOVER WHITE	ROMAN OCHRE	DOVER WHITE	NCS CODE
RO01	6 Kg	0 Kg	100,0%	0,0%	S2030-Y20R
RO02	12 Kg	6 Kg	66,7%	33,3%	S2030-Y20R / S1020-Y20R
RO03	6 Kg	6 Kg	50,0%	50,0%	S1020-Y20R
RO04	6 Kg	12 Kg	33,3%	66,7%	S1515-Y20R
RO05	6 Kg	20 Kg	23,1%	76,9%	S1015-Y20R
RO06	6 Kg	40 Kg	13,0%	87,0%	S1010-Y20R
RO07	1 Kg	20 Kg	4,8%	95,2%	S1005-Y20R



DE02

COLOR CODE	PACKAGING		% OF TOTAL		NCS CODE
	NASSAU ORANGE	DOVER WHITE	NASSAU ORANGE	DOVER WHITE	NCS CODE
NA01	6 Kg	0 Kg	100,0%	0,0%	S2030-Y40R
NA02	12 Kg	6 Kg	66,7%	33,3%	S2020-Y40R
NA03	6 Kg	6 Kg	50,0%	50,0%	S2020-Y40R / S1515-Y40R
NA04	6 Kg	12 Kg	33,3%	66,7%	S1515-Y40R
NA05	6 Kg	20 Kg	23,1%	76,9%	S1510-Y40R
NA06	6 Kg	40 Kg	13,0%	87,0%	S1010-Y40R
NA07	1 Kg	20 Kg	4,8%	95,2%	S1005-Y40R



DE03

COLOR CODE	PACKAGING		% OF TOTAL		NCS CODE
	DJENNÉ RED	DOVER WHITE	DJENNÉ RED	DOVER WHITE	NCS CODE
DJ01	6 Kg	0 Kg	100,0%	0,0%	S3020-Y70R
DJ02	12 Kg	6 Kg	66,7%	33,3%	S3020-Y70R / S2020-Y70R
DJ03	6 Kg	6 Kg	50,0%	50,0%	S2020-Y70R
DJ04	6 Kg	12 Kg	33,3%	66,7%	S2020-Y70R / S1515-Y70R
DJ05	6 Kg	20 Kg	23,1%	76,9%	S1515-Y70R
DJ06	6 Kg	40 Kg	13,0%	87,0%	S1010-Y70R
DJ07	1 Kg	20 Kg	4,8%	95,2%	S0907-Y70R



DE04

COLOR CODE	PACKAGING		% OF TOTAL		NCS CODE
	AYERS ROCK	DOVER WHITE	AYERS ROCK	DOVER WHITE	NCS CODE
AY01	6 Kg	0 Kg	100,0%	0,0%	S3040-Y70R
AY02	12 Kg	6 Kg	66,7%	33,3%	S3040-Y70R / S2030-Y70R
AY03	6 Kg	6 Kg	50,0%	50,0%	S2030-Y70R
AY04	6 Kg	12 Kg	33,3%	66,7%	1030-Y70R
AY05	6 Kg	20 Kg	23,1%	76,9%	S1030-Y70R / S1020-Y70R
AY06	6 Kg	40 Kg	13,0%	87,0%	S1020-Y70R
AY07	1 Kg	20 Kg	4,8%	95,2%	S1015-Y70R



DO01

COLOR CODE	PACKAGING		% OF TOTAL		NCS CODE
	IQUITOS GREEN	DOVER WHITE	IQUITOS GREEN	DOVER WHITE	NCS CODE
IQ01	6 Kg	0 Kg	100,0%	0,0%	S4020-G90Y
IQ02	12 Kg	6 Kg	66,7%	33,3%	S4020-G90Y / S3010-G90Y
IQ03	6 Kg	6 Kg	50,0%	50,0%	S3010-G90Y
IQ04	6 Kg	12 Kg	33,3%	66,7%	S3010-G90Y / S2010-G90Y
IQ05	6 Kg	20 Kg	23,1%	76,9%	S2010-G90Y
IQ06	6 Kg	40 Kg	13,0%	87,0%	S1510-G90Y
IQ07	1 Kg	20 Kg	4,8%	95,2%	S1005-G90Y

COLOR CODE	PACKAGING		% OF TOTAL		NCS CODE
	GOMERA GREY	DOVER WHITE	GOMERA GREY	DOVER WHITE	NCS CODE
GO01	6 Kg	0 Kg	100,0%	0,0%	S6502-B
GO02	12 Kg	6 Kg	66,7%	33,3%	S5502-B
GO03	6 Kg	6 Kg	50,0%	50,0%	S5502-B / S4502-B
GO04	6 Kg	12 Kg	33,3%	66,7%	S4502-B
GO05	6 Kg	20 Kg	23,1%	76,9%	S3502-B
GO06	6 Kg	40 Kg	13,0%	87,0%	S2502-B
GO07	1 Kg	20 Kg	4,8%	95,2%	S1502-B

EXPLANATION The codes of the color circles can be found in the tables along with the corresponding recipe. How the recipe can be made with standard sizes Tierrafino Duro can be seen in the column "Packaging". The recipe in percentages of the total end weight is written in the column "% OF TOTAL".

COLOR CODE	PACKAGING			% OF TOTAL			NCS CODE
	ROMAN OCHRE	IQUITOS GREEN	DOVER WHITE	ROMAN OCHRE	IQUITOS GREEN	DOVER WHITE	NCS CODE
RI01	6 Kg	6 Kg	0 Kg	50,0%	50,0%	0,0%	S3020-Y
RI02	6 Kg	6 Kg	6 Kg	33,3%	33,3%	33,4%	S3010-Y10R
RI03	6 Kg	6 Kg	20 Kg	18,8%	18,8%	62,4%	S3010-Y10R/S2010-Y10R
RI04	6 Kg	6 Kg	40 Kg	11,5%	11,5%	77,0%	S2010-Y10R
RI05	6 Kg	6 Kg	80 Kg	6,5%	6,5%	87,0%	S1510-Y10R
RI06	1 Kg	1 Kg	40 Kg	2,4%	2,4%	95,2%	S0804-Y10R

COLOR CODE	PACKAGING			% OF TOTAL			NCS CODE
	NASSAU ORANGE	IQUITOS GREEN	DOVER WHITE	NASSAU ORANGE	IQUITOS GREEN	DOVER WHITE	NCS CODE
NI01	6 Kg	6 Kg	0 Kg	50,0%	50,0%	0,0%	S3010-Y30R
NI02	6 Kg	6 Kg	6 Kg	33,3%	33,3%	33,4%	S3010-Y30R/S2010-Y30R
NI03	6 Kg	6 Kg	20 Kg	18,8%	18,8%	62,4%	S2010-Y30R
NI04	6 Kg	6 Kg	40 Kg	11,5%	11,5%	77,0%	S2010-Y30R/S1510-Y30R
NI05	6 Kg	6 Kg	80 Kg	6,5%	6,5%	87,0%	S1510-Y30R
NI06	1 Kg	1 Kg	40 Kg	2,4%	2,4%	95,2%	S0804-Y30R

COLOR CODE	PACKAGING			% OF TOTAL			NCS CODE
	DJENNÉ RED	IQUITOS GREEN	DOVER WHITE	DJENNÉ RED	IQUITOS GREEN	DOVER WHITE	NCS CODE
DI01	6 Kg	6 Kg	0 Kg	50,0%	50,0%	0,0%	S4020-Y40R
DI02	6 Kg	6 Kg	6 Kg	33,3%	33,3%	33,4%	S3020-Y40R
DI03	6 Kg	6 Kg	20 Kg	18,8%	18,8%	62,4%	S3010-Y40R
DI04	6 Kg	6 Kg	40 Kg	11,5%	11,5%	77,0%	S2010-Y50R
DI05	6 Kg	6 Kg	80 Kg	6,5%	6,5%	87,0%	S1510-Y50R
DI06	1 Kg	1 Kg	40 Kg	2,4%	2,4%	95,2%	S0804-Y50R









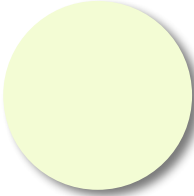
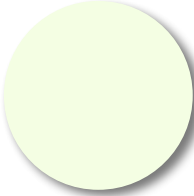
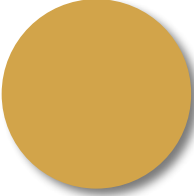
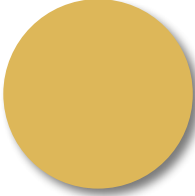
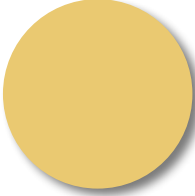


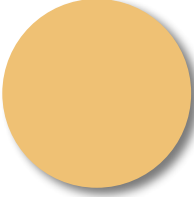



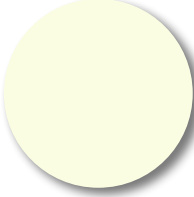
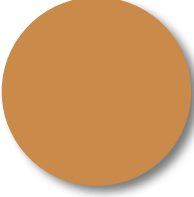
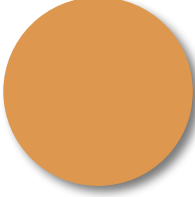
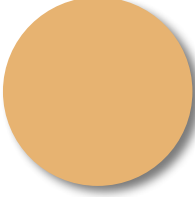
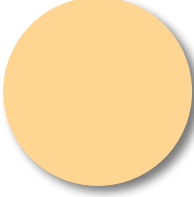

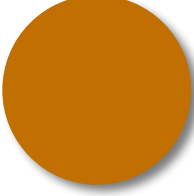
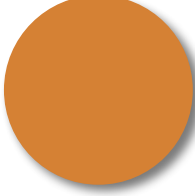
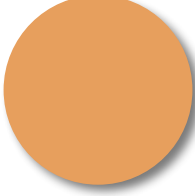
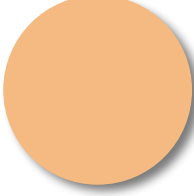
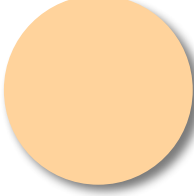
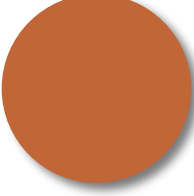
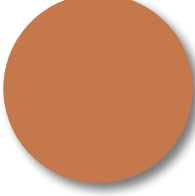
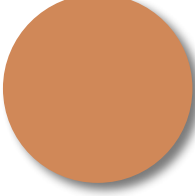
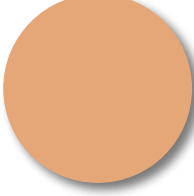
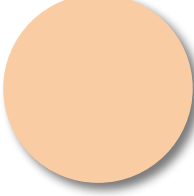
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AI01	6 Kg	6 Kg	0 Kg	50,0%	50,0%	0,0%	S4020-Y50R
AI02	6 Kg	6 Kg	6 Kg	33,3%	33,3%	33,4%	S4020-Y50R/S3020-Y50R
AI03	6 Kg	6 Kg	20 Kg	18,8%	18,8%	62,4%	S3020-Y50R
AI04	6 Kg	6 Kg	40 Kg	11,5%	11,5%	77,0%	S2020-Y60R
AI05	6 Kg	6 Kg	80 Kg	6,5%	6,5%	87,0%	S2010-Y60R
AI06	1 Kg	1 Kg	40 Kg	2,4%	2,4%	95,2%	S1005-Y60R

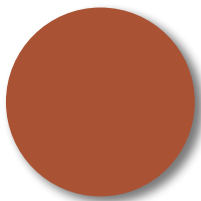
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	NASSAU ORANGE	GOMERA GREY	DOVER WHITE	NASSAU ORANGE	GOMERA GREY	DOVER WHITE	NCS CODE
NG01	12 Kg	6 Kg	0 Kg	66,7%	33,3%	0,0%	S5005-Y20R
NG02	12 Kg	6 Kg	6 Kg	50,0%	25,0%	25,0%	S4005-Y20R
NG03	12 Kg	6 Kg	20 Kg	31,6%	15,8%	52,6%	S4005-Y20R/S3005-Y20R
NG04	12 Kg	6 Kg	40 Kg	20,6%	10,3%	69,1%	S3005-Y20R
NG05	12 Kg	6 Kg	80 Kg	12,2%	6,1%	81,7%	S3005-Y20R/S2005-Y20R
NG06	2 Kg	1 Kg	40 Kg	4,6%	2,3%	93,1%	S1505-Y20R

COLOR CODE	PACKAGING			% OF TOTAL			NCS CODE
	DJENNÉ RED	GOMERA GREY	DOVER WHITE	DJENNÉ RED	GOMERA GREY	DOVER WHITE	NCS CODE
DG01	12 Kg	6 Kg	0 Kg	66,7%	33,3%	0,0%	S5010-Y50R
DG02	12 Kg	6 Kg	6 Kg	50,0%	25,0%	25,0%	S5010-Y50R/S4010-Y50R
DG03	12 Kg	6 Kg	20 Kg	31,6%	15,8%	52,6%	S4010-Y50R
DG04	12 Kg	6 Kg	40 Kg	20,6%	10,3%	69,1%	S3005-Y80R
DG05	12 Kg	6 Kg	80 Kg	12,2%	6,1%	81,7%	S2005-Y80R
DG06	2 Kg	1 Kg	40 Kg	4,6%	2,3%	93,1%	S1005-Y80R

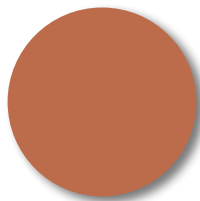
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	AYERS ROCK	GOMERA GREY	DOVER WHITE	AYERS ROCK	GOMERA GREY	DOVER WHITE	NCS CODE
AG01	12 Kg	6 Kg	0 Kg	66,7%	33,3%	0,0%	S5020-Y50R
AG02	12 Kg	6 Kg	6 Kg	50,0%	25,0%	25,0%	S5010-Y70R
AG03	12 Kg	6 Kg	20 Kg	31,6%	15,8%	52,6%	S4010-Y70R
AG04	12 Kg	6 Kg	40 Kg	20,6%	10,3%	69,1%	S3010-Y70R
AG05	12 Kg	6 Kg	80 Kg	12,2%	6,1%	81,7%	S2010-Y70R
AG06	2 Kg	1 Kg	40 Kg	4,6%	2,3%	93,1%	S1005-Y70R

NCS CODES The NCS codes have been determined by eye and are an approximation of the actual colors. Because of the textured surface of Duro it is not possible to scan the colors with an NCS Reader. In many cases the colors of Duro on the wall will appear slightly lighter than the NCS fan decks. This is inherent to the way light shines on and along a wall. To see whether a color is suitable for your project, it is possible to order Duro samples with your dealer mentioning the specific color code. Because of the use of earth pigments, slight differences in color may occur. Colors shown in this product sheet are subject to the use of different monitors. No rights can be claimed by using these colors and NCS codes.

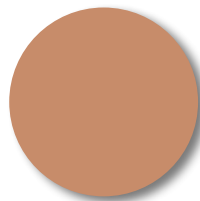
					TITANE WHITE
WHI01	WHI01	WHI01	WHI01	WHI01	
					PERSIAN YELLOW
PER01	PER02	PER03	PER04	PER05	
					GOLD OCHRE
GOL01	GOL02	GOL03	GOL04	GOL05	
					ORANGE
ORA01	ORA02	ORA03	ORA04	ORA05	
					GOLD OCHRE POMPEYAN RED
DOR01	DOR02	DOR03	DOR04	DOR05	
					GOLD OCHRE POMPEYAN RED
ROR01	ROR02	ROR03	ROR04	ROR05	
					POMPEYAN RED
PPR01	PPR02	PPR03	PPR04	PPR05	



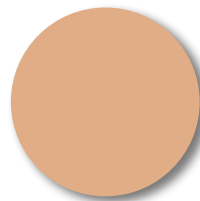
BRR01



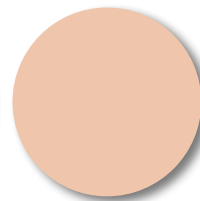
BRR02



BRR03

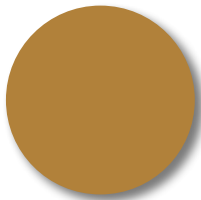


BRR04

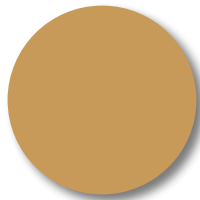


BRR05

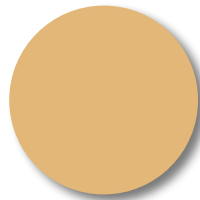
POMPEYAN RED
IRON OXIDE RED



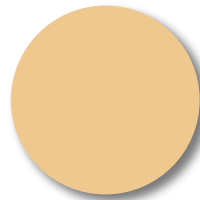
OBR01



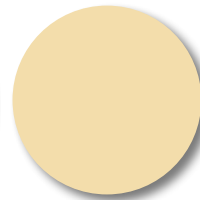
OBR02



OBR03

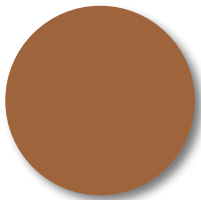


OBR04

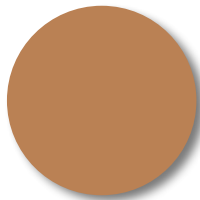


OBR05

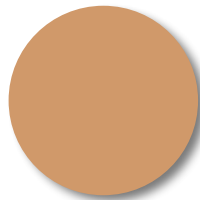
KASSELBROWN
GOLD OCHRE



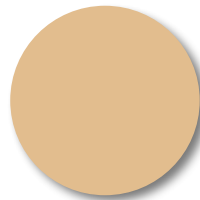
RBR01



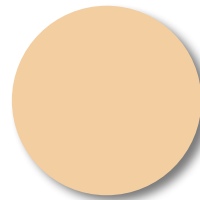
RBR02



RBR03

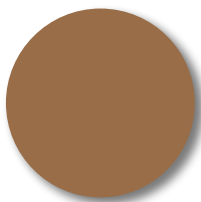


RBR04

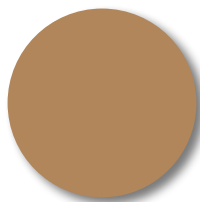


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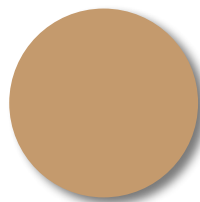
KASSEL BROWN
POMPEYAN RED



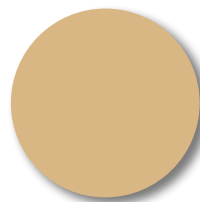
KBR01



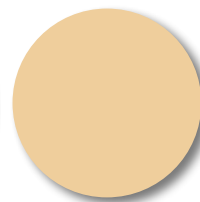
KBR02



KBR03

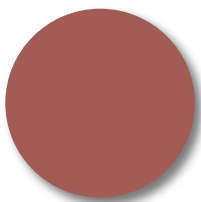


KBR04

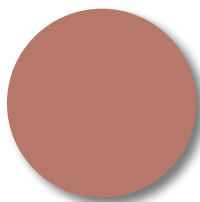


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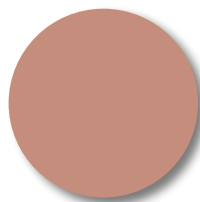
KASSEL BROWN



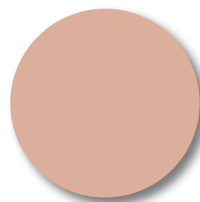
MOR01



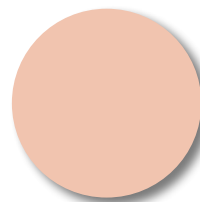
MOR02



MOR03

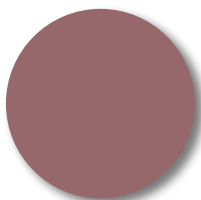


MOR04

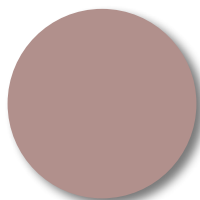


MOR05

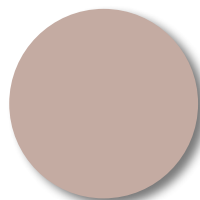
IRON OXIDE RED



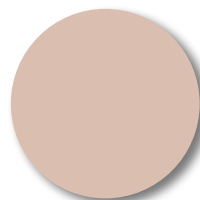
PUR01



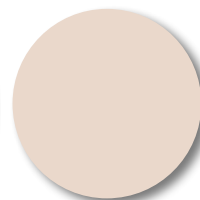
PUR02



PUR03

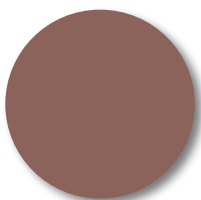


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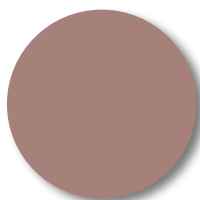


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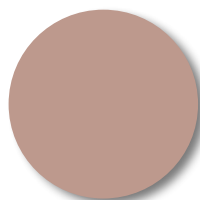
IRON OXIDE RED
ULTRAMARINE BLUE



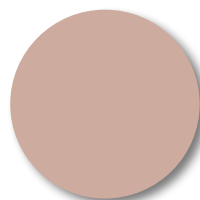
MAH01



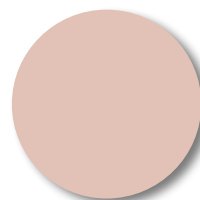
MAH02



MAH03

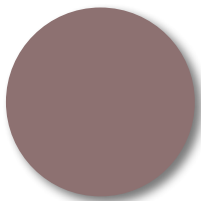


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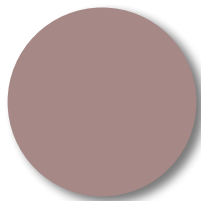


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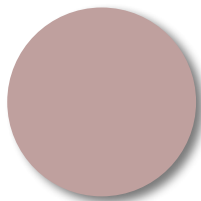
MAHAGONI



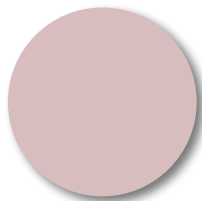
DVI01



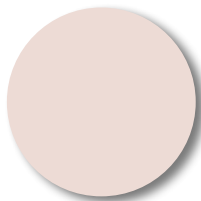
DVI02



DVI03

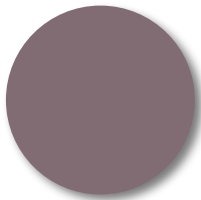


DVI04

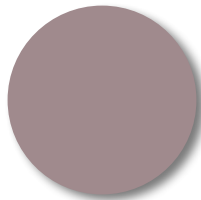


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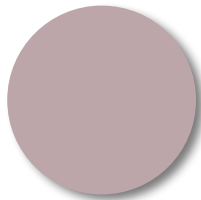
IRON OXIDE RED
COBALT BLUE



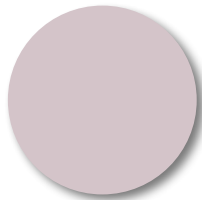
GVI01



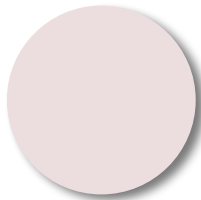
GVI02



GVI03

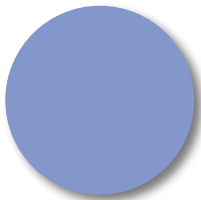


GVI04

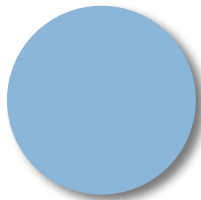


GVI05

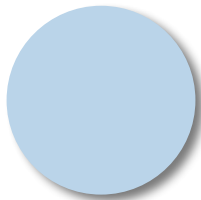
MAHAGONI
ULTRAMARINE BLUE



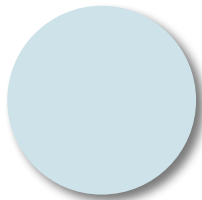
UMB01



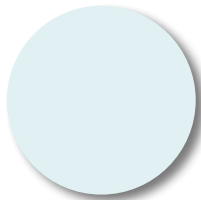
UMB02



UMB03

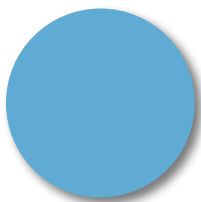


UMB04

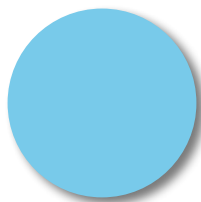


UMB05

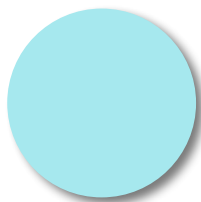
ULTRAMARINE BLUE



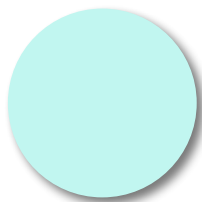
BLU01



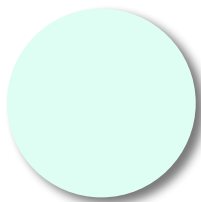
BLU02



BLU03

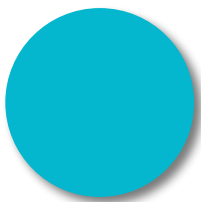


BLU04

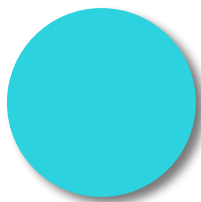


BLU05

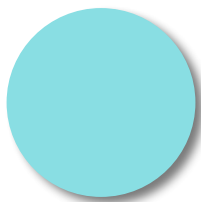
ULTRAMARINE BLUE
COBALT BLUE



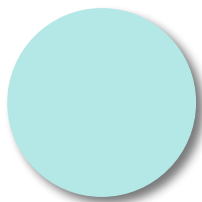
COB01



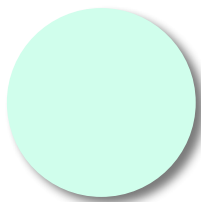
COB02



COB03

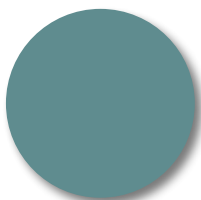


COB04

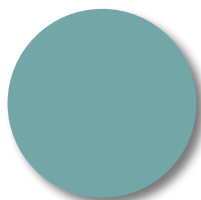


COB05

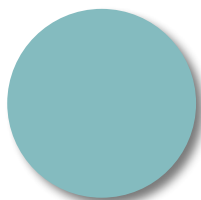
COBALT BLUE



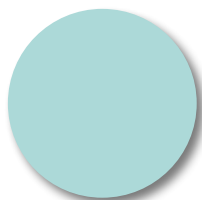
GRB01



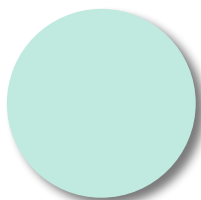
GRB02



GRB03

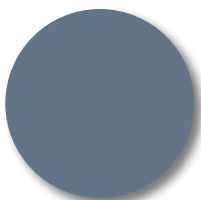


GRB04

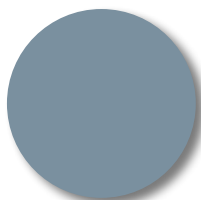


GRB05

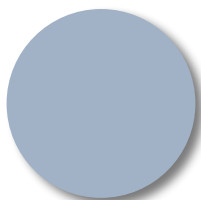
BLACK OXIDE
COBALT BLUE



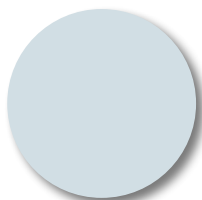
DAB01



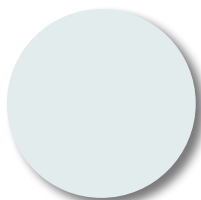
DAB02



DAB03

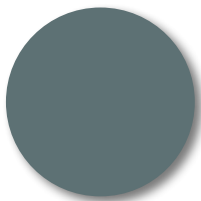


DAB04

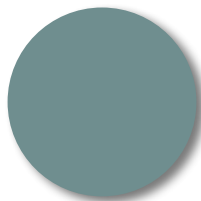


DAB05

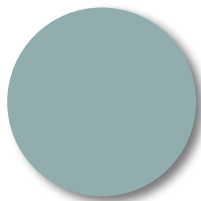
BLACK OXIDE
ULTRAMARINE BLUE



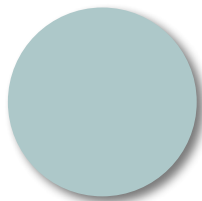
BLB01



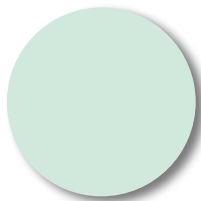
BLB02



BLB03

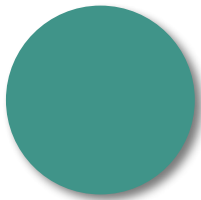


BLB04

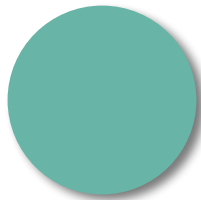


BLB05

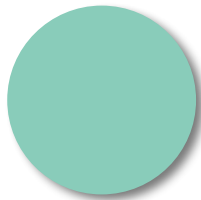
BLACK OXIDE
COBALT BLUE



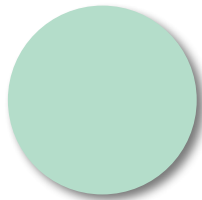
TEA01



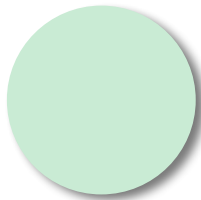
TEA02



TEA03

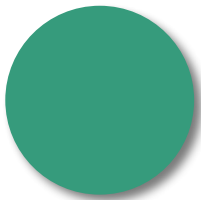


TEA04

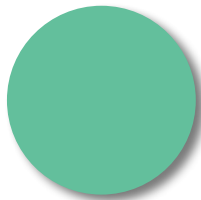


TEA05

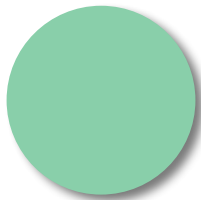
GOLD OCHRE
COBALT BLUE



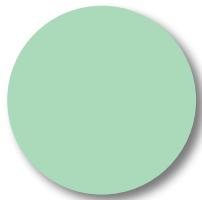
SEG01



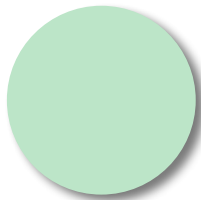
SEG02



SEG03

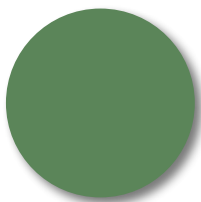


SEG04

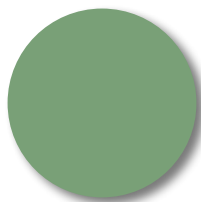


SEG05

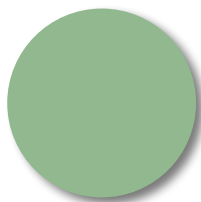
CONGO GREEN
COBALT BLUE



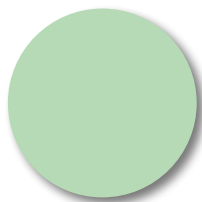
GRG01



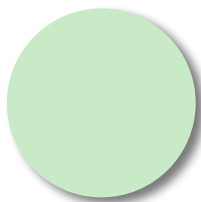
GRG02



GRG03

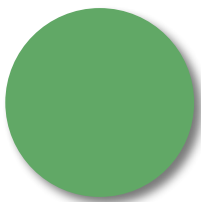


GRG04

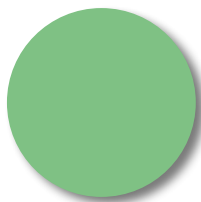


GRG05

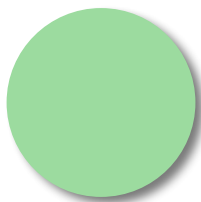
CONGO GREEN
BLACK OXIDE



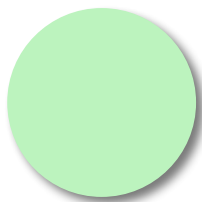
COG01



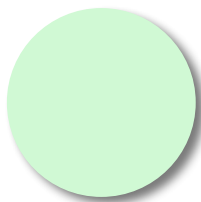
COG02



COG03



COG04



COG05

CONGO GREEN



OGR01



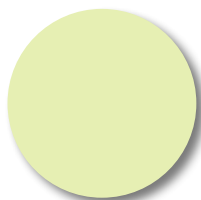
OGR02



OGR03

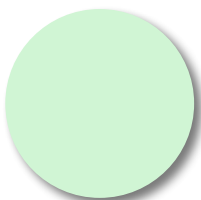


OGR04

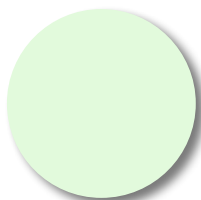


OGR05

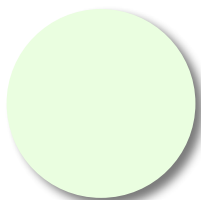
CONGO GREEN
GOLD OCHRE



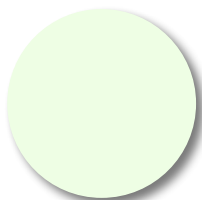
VER01



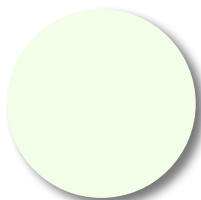
VER02



VER03

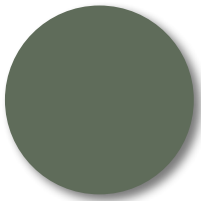


VER04

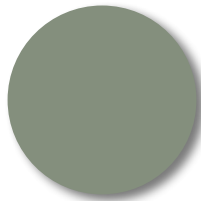


VER05

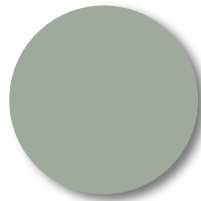
VERONESE GREEN



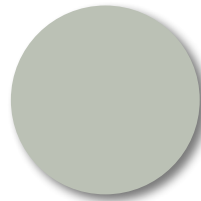
BGR01



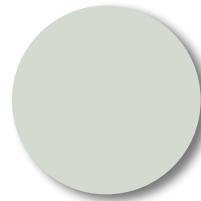
BGR02



BGR03

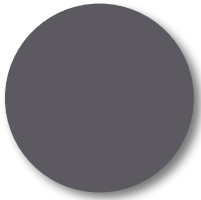


BGR04

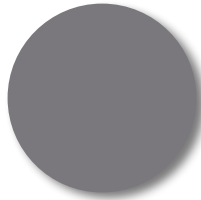


BGR05

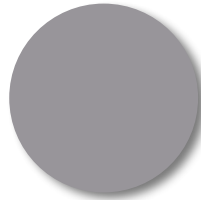
BLACK OXIDE
CONGO GREEN



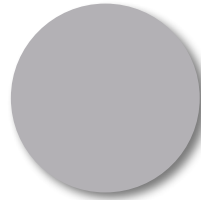
BLA01



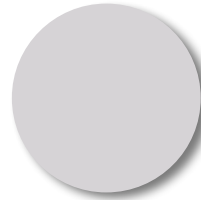
BLA02



BLA03



BLA04



BLA05

BLACK OXIDE

COLOR CODE	PACKAGING			% OF TOTAL			NCS CODE
	DURO DOVER	PIGMENT 1	PIGMENT 2	DURO DOVER	PIGMENT 1	PIGMENT 2	NCS CODE
COLOR CODE	DURO DOVER	TITANE WHITE	-	DURO DOVER	TITANE WHITE	-	NCS CODE
WHI01	20 Kg	500 gr	-	97,561%	2,439%	-	S0300-N
WHI02	20 Kg	200 gr	-	99,010%	0,990%	-	S0300-N / S0500-N
WHI03	20 Kg	100 gr	-	99,502%	0,498%	-	S0300-N / S0500-N
WHI04	20 Kg	50 gr	-	99,751%	0,249%	-	S0300-N / S0500-N
WHI05	20 Kg	25 gr	-	99,875%	0,125%	-	S0500-N
COLOR CODE	DURO DOVER	PERSIAN YELLOW	-	DURO DOVER	PERSIAN YELLOW	-	NCS CODE
PER01	20 Kg	500 gr	-	97,561%	2,439%	-	S0530-G80Y
PER02	20 Kg	200 gr	-	99,010%	0,990%	-	S0515-G80Y
PER03	20 Kg	100 gr	-	99,502%	0,498%	-	S0510-G80Y
PER04	20 Kg	50 gr	-	99,751%	0,249%	-	S0507-G80Y
PER05	20 Kg	25 gr	-	99,875%	0,125%	-	S0505-G80Y
COLOR CODE	DURO DOVER	GOLD OCHRE	-	DURO DOVER	GOLD OCHRE	-	NCS CODE
GOL01	20 Kg	500 gr	-	97,561%	2,439%	-	S2040-Y20R
GOL02	20 Kg	200 gr	-	99,010%	0,990%	-	S1040-Y20R / S1030-Y20R
GOL03	20 Kg	100 gr	-	99,502%	0,498%	-	S1030-Y20R
GOL04	20 Kg	50 gr	-	99,751%	0,249%	-	S1020-Y20R
GOL05	20 Kg	25 gr	-	99,875%	0,125%	-	S1015-Y20R
COLOR CODE	DURO DOVER	ORANGE	-	DURO DOVER	ORANGE	-	NCS CODE
ORA01	20 Kg	500 gr	-	97,561%	2,439%	-	S1030-Y30R
ORA02	20 Kg	200 gr	-	99,010%	0,990%	-	S1020-Y30R
ORA03	20 Kg	100 gr	-	99,502%	0,498%	-	S1015-Y30R
ORA04	20 Kg	50 gr	-	99,751%	0,249%	-	S1010-Y30R
ORA05	20 Kg	25 gr	-	99,875%	0,125%	-	S0907-Y30R
COLOR CODE	DURO DOVER	POMPEYAN RED	GOLD OCHRE	DURO DOVER	POMPEYAN RED	GOLD OCHRE	NCS CODE
DOR01	20 Kg	100 gr	400 gr	97,561%	0,488%	1,951%	S3040-Y50R / S2040-Y50R
DOR02	20 Kg	50 gr	200 gr	98,765%	0,247%	0,988%	S2040-Y40R
DOR03	20 Kg	25 gr	100 gr	99,379%	0,124%	0,497%	S2030-Y40R / S1030-Y40R
DOR04	60 Kg	25 gr	100 gr	99,792%	0,042%	0,166%	S1515-Y50R
DOR05	100 Kg	25 gr	100 gr	99,875%	0,025%	0,100%	S1015-Y40R
COLOR CODE	DURO DOVER	POMPEYAN RED	GOLD OCHRE	DURO DOVER	POMPEYAN RED	GOLD OCHRE	NCS CODE
ROR01	20 Kg	200 gr	500 gr	96,618%	0,966%	2,416%	S2040-Y60R
ROR02	20 Kg	100 gr	250 gr	98,280%	0,491%	1,229%	S2040-Y60R / S2030-Y50R
ROR03	20 Kg	50 gr	125 gr	99,132%	0,248%	0,620%	S2030-Y50R
ROR04	60 Kg	50 gr	125 gr	99,709%	0,083%	0,208%	S1020-Y50R
ROR05	100 Kg	50 gr	125 gr	99,825%	0,050%	0,125%	S1515-Y50R
COLOR CODE	DURO DOVER	POMPEYAN RED	-	DURO DOVER	POMPEYAN RED	-	NCS CODE
PPR01	20 Kg	500 gr	-	97,561%	2,439%	-	S3050-Y80R / S3040-Y80R
PPR02	20 Kg	200 gr	-	99,010%	0,990%	-	S3040-Y80R / S2040-Y80R
PPR03	20 Kg	100 gr	-	99,502%	0,498%	-	S2040-Y80R
PPR04	20 Kg	50 gr	-	99,751%	0,249%	-	S2030-Y80R / S1030-Y80R
PPR05	20 Kg	25 gr	-	99,875%	0,125%	-	S1020-Y80R
COLOR CODE	DURO DOVER	POMPEYAN RED	IRON OXIDE RED	DURO DOVER	POMPEYAN RED	IRON OXIDE RED	NCS CODE
BRR01	20 KG	250 gr	250 gr	97,560%	1,220%	1,220%	S3050-Y90R / S3040-Y90R
BRR02	20 KG	100 gr	100 gr	99,010%	0,495%	0,495%	S3030-Y90R
BRR03	20 KG	50 gr	50 gr	99,502%	0,249%	0,249%	S2030-Y90R
BRR04	20 KG	25 gr	25 gr	99,750%	0,125%	0,125%	S2020-Y90R
BRR05	40 KG	25 gr	25 gr	99,876%	0,062%	0,062%	S1020-Y90R
COLOR CODE	DURO DOVER	KASSEL BROWN	GOLD OCHRE	DURO DOVER	KASSEL BROWN	GOLD OCHRE	NCS CODE
OBR01	20 KG	250 gr	250 gr	97,560%	1,220%	1,220%	S4030-Y40R / S3030-Y40R
OBR02	20 KG	100 gr	100 gr	99,010%	0,495%	0,495%	S3020-Y40R
OBR03	20 KG	50 gr	50 gr	99,502%	0,249%	0,249%	S2020-Y40R
OBR04	20 KG	25 gr	25 gr	99,750%	0,125%	0,125%	S1515-Y50R
OBR05	40 KG	25 gr	25 gr	99,876%	0,062%	0,062%	S1510-Y50R

	PACKAGING			% OF TOTAL			NCS CODE
COLOR CODE	DURO DOVER	PIGMENT 1	PIGMENT 2	DURO DOVER	PIGMENT 1	PIGMENT 2	NCS CODE
COLOR CODE	DURO DOVER	POMPEYAN RED	KASSEL BROWN	DURO DOVER	POMPEYAN RED	KASSEL BROWN	NCS CODE
RBR01	20 Kg	100 gr	400 gr	97,561%	0,488%	1,951%	S4030-Y70R
RBR02	20 Kg	50 gr	200 gr	98,765%	0,247%	0,988%	S4020-Y80R / S3020-Y80R
RBR03	20 Kg	25 gr	100 gr	99,379%	0,124%	0,497%	S3020-Y80R
RBR04	60 Kg	25 gr	100 gr	99,792%	0,042%	0,166%	S2020-Y80R / S1515-Y80R
RBR05	100 Kg	25 gr	100 gr	99,875%	0,025%	0,100%	S1515-Y80R
COLOR CODE	DURO DOVER	KASSEL BROWN	-	DURO DOVER	KASSEL BROWN	-	NCS CODE
KBR01	20 Kg	500 gr	-	97,561%	2,439%	-	S5020-Y70R / S4020-Y70R
KBR02	20 Kg	200 gr	-	99,010%	0,990%	-	S4020-Y70R / S3020-Y70R
KBR03	20 Kg	100 gr	-	99,502%	0,498%	-	S3020-Y70R / S2020-Y70R
KBR04	20 Kg	50 gr	-	99,751%	0,249%	-	S2010-Y70R
KBR05	20 Kg	25 gr	-	99,875%	0,125%	-	S1510-Y70R
COLOR CODE	DURO DOVER	IRON OXIDE RED	-	DURO DOVER	IRON OXIDE RED	-	NCS CODE
MOR01	20 Kg	500 gr	-	97,561%	2,439%	-	S4030-R
MOR02	20 Kg	200 gr	-	99,010%	0,990%	-	S3030-R
MOR03	20 Kg	100 gr	-	99,502%	0,498%	-	S2030-R
MOR04	20 Kg	50 gr	-	99,751%	0,249%	-	S2020-R
MOR05	20 Kg	25 gr	-	99,875%	0,125%	-	S1515-R10B
COLOR CODE	DURO DOVER	IRON OXIDE RED	ULTRAMARINE BLUE	DURO DOVER	IRON OXIDE RED	ULTRAMARINE BLUE	NCS CODE
PUR01	20 KG	250 gr	250 gr	97,560%	1,220%	1,220%	S4020-R20B
PUR02	20 KG	100 gr	100 gr	99,010%	0,495%	0,495%	S3020-R20B
PUR03	20 KG	50 gr	50 gr	99,502%	0,249%	0,249%	S2020-R20B
PUR04	20 KG	25 gr	25 gr	99,750%	0,125%	0,125%	S1515-R10B
PUR05	40 KG	25 gr	25 gr	99,876%	0,062%	0,062%	S1510-R10B
COLOR CODE	DURO DOVER	MAHAGONI	-	DURO DOVER	MAHAGONI	-	NCS CODE
MAH01	20 Kg	500 gr	-	97,561%	2,439%	-	S5020-R10B
MAH02	20 Kg	200 gr	-	99,010%	0,990%	-	S4020-R10B
MAH03	20 Kg	100 gr	-	99,502%	0,498%	-	S3020-R10B
MAH04	20 Kg	50 gr	-	99,751%	0,249%	-	S2020-R10B
MAH05	20 Kg	25 gr	-	99,875%	0,125%	-	S1515-R10B
COLOR CODE	DURO DOVER	COBALT BLUE	IRON OXIDE RED	DURO DOVER	COBALT BLUE	IRON OXIDE RED	NCS CODE
DVI01	20 KG	250 gr	250 gr	97,560%	1,220%	1,220%	S4020-R30B
DVI02	20 KG	100 gr	100 gr	99,010%	0,495%	0,495%	S3020-R30B
DVI03	20 KG	50 gr	50 gr	99,502%	0,249%	0,249%	S3010-R30B
DVI04	20 KG	25 gr	25 gr	99,750%	0,125%	0,125%	S2010-R20B
DVI05	40 KG	25 gr	25 gr	99,876%	0,062%	0,062%	S1510-R20B
COLOR CODE	DURO DOVER	MAHAGONI	ULTRAMARINE BLUE	DURO DOVER	MAHAGONI	ULTRAMARINE BLUE	NCS CODE
GVI01	20 KG	250 gr	250 gr	97,560%	1,220%	1,220%	S5010-R30B
GVI02	20 KG	100 gr	100 gr	99,010%	0,495%	0,495%	S4010-R30B
GVI03	20 KG	50 gr	50 gr	99,502%	0,249%	0,249%	S3010-R40B
GVI04	20 KG	25 gr	25 gr	99,750%	0,125%	0,125%	S1510-R40B
GVI05	40 KG	25 gr	25 gr	99,876%	0,062%	0,062%	S1010-R40B
COLOR CODE	DURO DOVER	ULTRAMARINE BLUE	-	DURO DOVER	ULTRAMARINE BLUE	-	NCS CODE
UMB01	20 Kg	500 gr	-	97,561%	2,439%	-	S2040-R80B
UMB02	20 Kg	200 gr	-	99,010%	0,990%	-	S1040-R80B
UMB03	20 Kg	100 gr	-	99,502%	0,498%	-	S2020-R80B
UMB04	20 Kg	50 gr	-	99,751%	0,249%	-	S1510-R80B
UMB05	20 Kg	25 gr	-	99,875%	0,125%	-	S1005-R90B
COLOR CODE	DURO DOVER	ULTRAMARINE BLUE	COBALT BLUE	DURO DOVER	ULTRAMARINE BLUE	COBALT BLUE	NCS CODE
BLU01	20 KG	250 gr	250 gr	97,560%	1,220%	1,220%	S2040-R90B
BLU02	20 KG	100 gr	100 gr	99,010%	0,495%	0,495%	S2030-R90B
BLU03	20 KG	50 gr	50 gr	99,502%	0,249%	0,249%	S1030-R90B
BLU04	20 KG	25 gr	25 gr	99,750%	0,125%	0,125%	S1515-B
BLU05	40 KG	25 gr	25 gr	99,876%	0,062%	0,062%	S1010-R90B

	PACKAGING			% OF TOTAL			NCS CODE
COLOR CODE	DURO DOVER	PIGMENT 1	PIGMENT 2	DURO DOVER	PIGMENT 1	PIGMENT 2	NCS CODE
COLOR CODE	DURO DOVER	COBALT BLUE	-	DURO DOVER	COBALT BLUE	-	NCS CODE
COB01	20 Kg	500 gr	-	97,561%	2,439%	-	S2040-B
COB02	20 Kg	200 gr	-	99,010%	0,990%	-	S1040-B
COB03	20 Kg	100 gr	-	99,502%	0,498%	-	S2020-B / S1020-B
COB04	20 Kg	50 gr	-	99,751%	0,249%	-	S1015-B
COB05	20 Kg	25 gr	-	99,875%	0,125%	-	S1010-B10G
COLOR CODE	DURO DOVER	BLACK OXIDE	COBALT BLUE	DURO DOVER	BLACK OXIDE	COBALT BLUE	NCS CODE
GRB01	20 Kg	100 gr	400 gr	97,561%	0,488%	1,951%	S4020-B
GRB02	20 Kg	50 gr	200 gr	98,765%	0,247%	0,988%	S3020-B
GRB03	20 Kg	25 gr	100 gr	99,379%	0,124%	0,497%	S2020-B
GRB04	60 Kg	25 gr	100 gr	99,792%	0,042%	0,166%	S1510-B
GRB05	100 Kg	25 gr	100 gr	99,875%	0,025%	0,100%	S1010-B
COLOR CODE	DURO DOVER	BLACK OXIDE	ULTRAMARINE BLUE	DURO DOVER	BLACK OXIDE	ULTRAMARINE BLUE	NCS CODE
DAB01	20 Kg	100 gr	400 gr	97,561%	0,488%	1,951%	S4020-R80B
DAB02	20 Kg	50 gr	200 gr	98,765%	0,247%	0,988%	S3020-R80B
DAB03	20 Kg	25 gr	100 gr	99,379%	0,124%	0,497%	S2020-R80B
DAB04	60 Kg	25 gr	100 gr	99,792%	0,042%	0,166%	S1510-R90B
DAB05	100 Kg	25 gr	100 gr	99,875%	0,025%	0,100%	S1005-R90B
COLOR CODE	DURO DOVER	BLACK OXIDE	COBALT BLUE	DURO DOVER	BLACK OXIDE	COBALT BLUE	NCS CODE
BLB01	20 KG	250 gr	250 gr	97,560%	1,220%	1,220%	S5010-R90B
BLB02	20 KG	100 gr	100 gr	99,010%	0,495%	0,495%	S4010-R90B
BLB03	20 KG	50 gr	50 gr	99,502%	0,249%	0,249%	S3010-R90B
BLB04	20 KG	25 gr	25 gr	99,750%	0,125%	0,125%	S2010-R90B
BLB05	40 KG	25 gr	25 gr	99,876%	0,062%	0,062%	S1005-R90B
COLOR CODE	DURO DOVER	GOLD OCHRE	COBALT BLUE	DURO DOVER	GOLD OCHRE	COBALT BLUE	NCS CODE
TEA01	20 Kg	100 gr	400 gr	97,561%	0,488%	1,951%	S3020-B50G
TEA02	20 Kg	50 gr	200 gr	98,765%	0,247%	0,988%	S2020-B50G
TEA03	20 Kg	25 gr	100 gr	99,379%	0,124%	0,497%	S1515-B50G
TEA04	60 Kg	25 gr	100 gr	99,792%	0,042%	0,166%	S1010-B70G
TEA05	100 Kg	25 gr	100 gr	99,875%	0,025%	0,100%	S1005-B50G
COLOR CODE	DURO DOVER	CONGO GREEN	COBALT BLUE	DURO DOVER	CONGO GREEN	COBALT BLUE	NCS CODE
SEG01	20 KG	250 gr	250 gr	97,560%	1,220%	1,220%	S3020-B70G
SEG02	20 KG	100 gr	100 gr	99,010%	0,495%	0,495%	S2020-B70G
SEG03	20 KG	50 gr	50 gr	99,502%	0,249%	0,249%	S2010-B90G
SEG04	20 KG	25 gr	25 gr	99,750%	0,125%	0,125%	S2010-B90G/S1010-B90G
SEG05	40 KG	25 gr	25 gr	99,876%	0,062%	0,062%	S0907-B80G
COLOR CODE	DURO DOVER	BLACK OXIDE	CONGO GREEN	DURO DOVER	BLACK OXIDE	CONGO GREEN	NCS CODE
GRG01	20 Kg	100 gr	400 gr	97,561%	0,488%	1,951%	S4010-G10Y
GRG02	20 Kg	50 gr	200 gr	98,765%	0,247%	0,988%	S3010-G10Y
GRG03	20 Kg	25 gr	100 gr	99,379%	0,124%	0,497%	S3010-G10Y/S2010-G10Y
GRG04	60 Kg	25 gr	100 gr	99,792%	0,042%	0,166%	S2010-G10Y
GRG05	100 Kg	25 gr	100 gr	99,875%	0,025%	0,100%	S1010-G20Y
COLOR CODE	DURO DOVER	CONGO GREEN	-	DURO DOVER	CONGO GREEN	-	NCS CODE
COG01	20 Kg	500 gr	-	97,561%	2,439%	-	S3020-G20Y
COG02	20 Kg	200 gr	-	99,010%	0,990%	-	S2020-G20Y
COG03	20 Kg	100 gr	-	99,502%	0,498%	-	S1515-G20Y
COG04	20 Kg	50 gr	-	99,751%	0,249%	-	S1510-G20Y
COG05	20 Kg	25 gr	-	99,875%	0,125%	-	S1010-G30Y
COLOR CODE	DURO DOVER	CONGO GREEN	GOLD OCHRE	DURO DOVER	CONGO GREEN	GOLD OCHRE	NCS CODE
OGR01	20 KG	250 gr	250 gr	97,560%	1,220%	1,220%	S3030-G70Y
OGR02	20 KG	100 gr	100 gr	99,010%	0,495%	0,495%	S2020-G70Y
OGR03	20 KG	50 gr	50 gr	99,502%	0,249%	0,249%	S1515-G80Y
OGR04	20 KG	25 gr	25 gr	99,750%	0,125%	0,125%	S1510-G80Y
OGR05	40 KG	25 gr	25 gr	99,876%	0,062%	0,062%	S1010-G80Y

COLOR CODE	PACKAGING			% OF TOTAL			NCS CODE
	DURO DOVER	PIGMENT 1	PIGMENT 2	DURO DOVER	PIGMENT 1	PIGMENT 2	NCS CODE
VER01	20 Kg	500 gr	-	97,561%	2,439%	-	S1510-G40Y
VER02	20 Kg	200 gr	-	99,010%	0,990%	-	S1005-G30Y
VER03	20 Kg	100 gr	-	99,502%	0,498%	-	S1002-G50Y
VER04	20 Kg	50 gr	-	99,751%	0,249%	-	S1002-G50Y/S0603-G40Y
VER05	20 Kg	25 gr	-	99,875%	0,125%	-	S0603-G40Y
BGR01	20 KG	250 gr	250 gr	97,560%	1,220%	1,220%	S5005-B80G
BGR02	20 KG	100 gr	100 gr	99,010%	0,495%	0,495%	S4005-B80G
BGR03	20 KG	50 gr	50 gr	99,502%	0,249%	0,249%	S3005-B80G
BGR04	20 KG	25 gr	25 gr	99,750%	0,125%	0,125%	S2005-G
BGR05	40 KG	25 gr	25 gr	99,876%	0,062%	0,062%	S1502-B50G
BLA01	20 Kg	500 gr	-	97,561%	2,439%	-	S6502-B
BLA02	20 Kg	200 gr	-	99,010%	0,990%	-	S5502-B
BLA03	20 Kg	100 gr	-	99,502%	0,498%	-	S4502-B
BLA04	20 Kg	50 gr	-	99,751%	0,249%	-	S3502-B
BLA05	20 Kg	25 gr	-	99,875%	0,125%	-	S2502-B

NCS CODES The NCS codes have been determined by eye and are an approximation of the actual colors. Because of the textured surface of Duro it is not possible to scan the colors with an NCS Reader. In many cases the colors of Duro on the wall will appear slightly lighter than the NCS fan decks. This is inherent to the way light shines on and along a wall. To see whether a color is suitable for your project, it is possible to order Duro samples with your dealer mentioning the specific color code. Because of the use of earth pigments, slight differences in color may occur. Colors shown in this product sheet are subject to the use of different monitors. No rights can be claimed by using these colors and NCS codes.

HOW TO CREATE THE DESIRED COLOR

1 FIND THE DESIRED COLOR CODE IN THE TABLES

COLOR CODE	DURO DOVER	POMPEYAN RED	GOLD OCHRE	DURO DOVER	POMPEYAN RED	GOLD OCHRE	NCS CODE
DOR03	20 Kg	25 gr	100 gr	99,379%	0,124%	0,497%	S2030-Y40R / S1030-Y40R



DOR03

As an example we will use color code DOR03

2 CALCULATE THE TOTAL AMOUNT OF MATERIAL YOU WILL NEED

$$10 \text{ m}^2 \times 2,5 \text{ Kg} = 25 \text{ Kg}$$

The amount of square meters of your project

Multiply with the consumption of 2,5 Kg/m²

The total weight you will need

3 MULTIPLY THE TOTAL WEIGHT WITH THE PERCENTAGES



The tables show how to make the colors by using standard packaging sizes and in percentages. If you need more or less material and the standard sizes do not apply to your project, use the calculation method as shown here on the left in percentages.

4 MIXING AND APPLICATION

Due to the coloring strength of pigments, measure the amounts of pigments precisely. This is why we also advise to mix a bit more material than the expected amount to avoid having to apply two separate mixes on one wall with the possibility of color differences between those two mixes.

Mix pigments with water first, then add the clay plaster, this will enhance the homogeneity within one mix. Then add Duro clay plaster and mix well. Apply Duro according to the application instructions in this sheet.